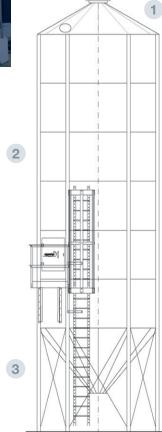




FILE 1.2 VERSION 2 02/02/2021





TECHNICAL SPECIFICATIONS

Circular metallic silo support over a metallic structure on a concrete floor.

Composed by the following parts: roof, cylinder and hopper.

Its height is defined by the number of body's rings and the silo clearance. Each ring is 1140 mm of height.

Available till 6 heights on the following diameters: 3.00, 3.50, 4.60, 5.35 and 6.10.

Includes as standard accessories a roof rung ladder, an access door and a roof manhole.

PARTS AND MATERIALS

1 ROOF

 Composed by roof sectors assembled between them through the roof waves
 Sectors material : Galvanised steel S280GD ZM310 MAC e= 0.8mm

• Structure material: Galvanised steel S280GD Z600-MAC o S350GD Z600MAC

2 CYLINDE

Composed by bodysheets screwed between
them and with stiffeners

- Bodysheet material: Galvanised steel S350GD Z600
- Reinforcement material: steel HX 500 LAD

3 HOPPER

• Hopper sheets screwed between them and to the cylinder through the clips

Material: Galvanised steel S350 GD Z600 MAC

• The silo is connected to the lower structure fixed to the foundation

- Structure is composed by Ω profiles (legs) joined between them through "U" profiles

• Hopper slope can be 45° or 60°. When the slope is 45° the hopper cone diameter is 400 mm (clearance 900 mm) and when is 60° the hopper cone diameter is 400 mm (clearance 900 mm) or 1250 mm (clearance 1650 mm)

Material cone: Galvanised steel S275 JR e= 3mm + HDG